

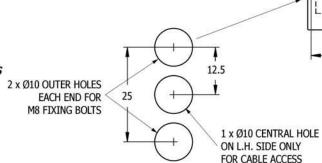
SELF SERVICE HEATED GANTRIES - FITTING INSTRUCTIONS

HEATED GANTRIES

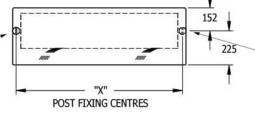
Model Ref.	Dim "X"		
HG2	750		
HG3	1100		
HG4	1450		
HG5	1800		
HG6	2150		

HEATED ISLAND GANTRIES

Model Ref.	Dim "X" 1100	
HIG3		
HIG4	1450	



A) WORKTOP DRILLING



FRONT ISOMETRIC (CUSTOMER SIDE)

25

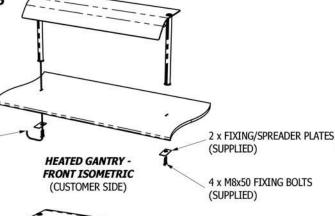
INCOMING ELECTRICAL SUPPLY DETAILS

Model Ref.	Current	Voltage	Power
HG2	13A	230V	0.6kW
HG3 & HIG3	13A	230V	0.9kW
HG4 & HIG4	13A	230V	1.2kW
HG5	13A	230V	1.5kW
HG6	13A	230V	1.8kW

2 x Ø10 OUTER HOLES EACH END FOR M8 FIXING BOLTS

B) FITTING TO WORKTOP

UNIT SUPPLIED WITH 2m LEAD FOR WIRING TO CUSTOMER'S OWN CONTROL CIRCUIT OR OPTIONAL QUARTZ CONTROLLER - PASS WIRE THROUGH CENTRAL HOLE ON LHS OF WORKTOP & SPREADER PLATE AND WIRE INTO CIRCUIT OR QUARTZ CONTROLLER (SEE C)



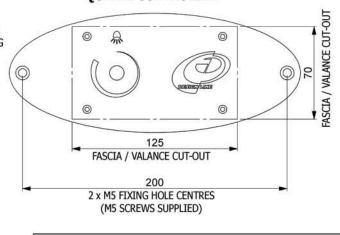
C) WIRING TO OPTIONAL QUARTZ CONTROLLER

WIRE GANTRY CABLING INTO RE-WIREABLE PLUG

CONTROLLER UNIT FITTED

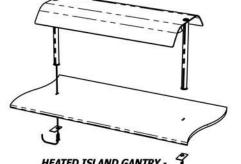
WITH 2m LEAD & 13A PLUG

D) MOUNTING OPTIONAL QUARTZ CONTROLLER





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HEATED ISLAND GANTRY - FRONT ISOMETRIC
(CUSTOMER SIDE)